

RIVETING MACHINES AND EQUIPMENT



- modular riveting units
- general-purpose riveting machines
- one-purpose machines and equipment



ADVANTAGES

- low noise level
- min. structural changes in a material
- low heat generation
- low energy consumption
- fine step adjustment of riveting head

MODIFICATION

- two-hand, foot-operated or sensor starting
- custom fixtures and accessories
- two-hand control in the table
- comfortable access to working space
- pneumatic or fluid drive

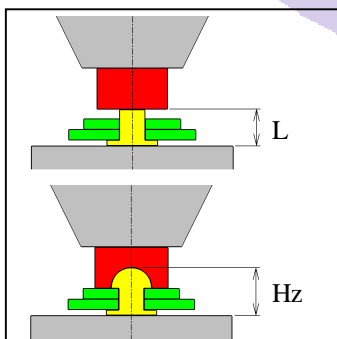
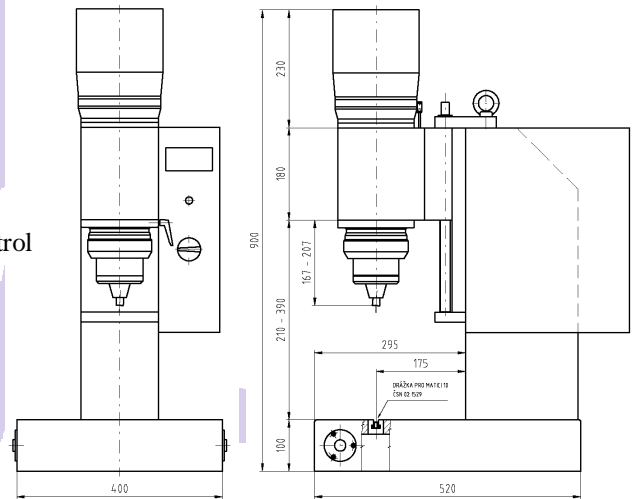
OPERATION MODES

- riveting without control regime
- riveting with rivet end position control
- riveting with rivet pre-control and end position control

RIVETING CONTROL

- programmable riveting pressure
- programmable riveting time
- error appraisal with visible alarm
- set function of riveting fixed values
- copy function of riveting levels
- monitoring and archiving of measured values

Type	Ø Rivet	Upstroke	Depth of throat	Power	Weight
NP 08/30	bis 6 mm	30 mm	170 mm	8 kN	250 kg
NP 10/40	bis 10 mm	40 mm	170 mm	10 kN	260 kg
NP 20/40	bis 12 mm	40 mm	170 mm	20 kN	270 kg
NH 30/40	bis 22 mm	40 mm	170 mm	30 kN	300 kg
NH 50/40	bis 25 mm	40 mm	170 mm	50 kN	320 kg



Adjusting regime	Tolerance upper
MAN2	+ 0,10
Hz=13,30	- 0,10
Rivet depth after operation	Tolerance lower

